

<u>Material Safety Data Sheet – Glass Plus Mos2 Filled – PTFE Products</u>



SECTION 1 - MANUFACTURERS INFORMATION

MANUFACTURER'S NAME HINDUSTAN NYLONS

PHYSICAL ADDRESS PLOT NO.C-23, MIDC Industrial Area,

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SECTION 2 - PRODUCT IDENTIFICATION

Glass Plus MoS2 Filled PTFE Products PRODUCT NAME

SYNONYMS

CHEMICAL FAMILY Fluorocarbon Polymer

MAJOR APPLICATIONS Sealing

SECTION 3 - INGREDIENTS INFORMATION

CAS NUMBER %AGE BY WEIGHT CHEMICAL FORMULA COMPONENTS

Polytetrafluoroethylene 9002-84-0 65 - 80% $\sim C_2F_4 \sim$ SiO₂ Glass Fiber 65997-17-3 5 - 25%Molybdenum Sulfide 1317-33-5 0 - 10% MoS_2 0 - 5%7782-42-5 Graphite C 0 - 3% Zinc Sulfide 1314-98-3 ZnS

SECTION 4 - HAZARDOUS INGREDIENTS

CHEMICAL FORMULA COMPONENTS CAS NUMBER %AGE BY WEIGHT

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SECTION 5 - PHYSICAL DATA

GENERAL PHYSICAL FORM Solid

BOILING POINT Not applicable 320-340 deg C MELTING POINT SPECIFIC GRAVITY $(H_2O=1)$ 2.1 - 2.3 at 25 deg C EVAPORATION RATE (Butyl acetate=1) Not applicable

SOLUBILITY IN WATER Negligible APPEARANCE / COLOUR Medium Grev ODOR no odor

SECTION 6 - FIRE AND EXPLOSION HAZARD DATA

530-550 deg C, ASTM D1929 520-560 deg C, ASTM D1929 >95, ASTM D 2863 FLASH POINT, METHOD SELF IGNITION TEMPERATURE, METHOD

LIMITING OXYGEN INDEX/ METHOD

EXTINGUISHING MEDIA Water, foam, dry chemical, CO2, as appropriate for surrounding fire

SPECIAL FIRE FIGHTING PROCEDURES Wear self-contained breathing apparatus.

Wear full protective equipment.

UNUSUAL FIRE AND EXPLOSION HAZARDS: Products will emit toxic fumes at high temperature

Does not burn without an external flame. Protect from hydrogen fluoride fumes which react with water to form hydrofluoric acid. Wear neoprene gloves when handling refuse from fire involving PTFE а

(Polytetrafluoroethylene).

Difficult to ignite, and flame goes out when initiating source is removed. Limited flame spread and low smoke definition of "limited generation. Complies with combustible "material. High self-ignition and auto-

ignition temperatures (ASTM D1929).

Hazardous gases/vapors produced in a fire are hydrogen fluoride (HF), carbon monoxide, and potentially toxic

fluorinated compounds.

SECTION 7 - HEALTH HAZARD DATA

ACUTE EFFECTS OF EXPOSURE

INGESTION : Harmless

EYE CONTACT : May cause eye irritation.
SKIN CONTACT : Does not irritate human skin.

INHALATION : Inhalation of fumes from overheating (above 300 deg C) PTFE

(Polytetrafluoroethylene) may cause polymer fume fever, a temporary

flu like illness with fever, chills, and sometimes cough, of

approximately 24 hours duration. Trace amounts of carbonyl fluoride and hydrogen fluoride may also be evolved when PTFE is overheated

or burned above 400 deg C.

Inhalation of low concentrations of HYDROGEN FLUORIDE can initially include symptoms of choking, coughing, and severe eye, nose, and throat irritation. This is possibly followed after a symptomless period of one to two days by fever, chills, difficulty in breathing, cyanosis, and pulmonary edema. Acute or

chronic overexposure to HF can injure the liver and kidneys.

Inhalation, ingestion, or skin or eye contact with CARBONYL FLUORIDE may initially include: skin irritation with discomfort or rash; eye corrosion with corneal or conjectural ulceration; irritation of the upper respiratory passages;

or temporary lung irritation

effect with cough, discomfort, difficulty in breathing, or shortness of breath.

Individuals with preexisting diseases of the lungs may have increased susceptibility to the toxicity of excessive exposures from thermal

decomposition products.

CARCINOGENICITY: Regulated

TOXICITY : Physiologically inert & no toxicological effects

SECTION 7 - EMERGENCY AND FIRST AID PROCEDURES

INHALATION : No specific intervention is indicated as the PTFE Product is not

likely to be hazardous by inhalation. Consult a physician if necessary. If exposed from fumes from overheating or combustion, move to fresh

air. Consult a physician if symptoms persist.

SKIN CONTACT: The PTFE Product is not likely to be hazardous by skin contact.

EYE CONTACT: In case of contact, immediately flush eyes with plenty of water and

get medical attention if irritation occurs.

INGESTION : No specific intervention is indicated as the PTFE Product is not likely

to be hazardous by ingestion. If gastrointestinal symptoms develop,

get medical attention.

SECTION 8 - PERSONAL PROTECTION / PREVENTIVE MEASURES

RESPIRATORY :

Where the material temperature is above

300 deg C, use a positive pressure

Supplied air respirator.

EYE PROTECTION : Not normally required.

PROTECTIVE CLOTHING : Not normally required.

OTHER PROTECTIVE EQUIPMENT : Not applicable.

VENTILATION : Provide local exhaust if PTFE Product is

heated above 300 deg C.

SECTION 9 - REACTIVITY DATA

STABILITY : Stable

INCOMPATIBILITY (MATERIALS TO AVOID) : Molten alkali metals and interhalogen

compounds.

HAZARDOUS DECOMPOSITION PRODUCTS : When heated above 300 deg C, may cause

evolution of particulate matter, which can cause polymer fume fever. When heated above 400 deg, small amounts of hydrogen fluoride and perfluorohydrocarbons such as tetrafluoroethylene, hexafluoropropylene, perfluoroisobutylene, and carbonyl fluoride

may be evolved.

HAZARDOUS POLYMERIZATION : Will not occur

SECTION 10 – SPILL OR LEAK PROCEDURES

STEPS TO BE TAKEN IN CASE MATERIAL : Recover undamaged material, clean as

IS RELEASED OR SPILLED needed, and reuse

SECTION 11 - DISPOSAL PROCEDURES

WASTE DISPOSAL METHODS RECYCLING : Yes

SANITORY LANDFILL : Yes for quantities less than 50 Kgs

INCINERATION : Yes, with Incineration capable of scrubbing

with hydrogen fluoride & other acidic

combustion products.

HAZARDOUS WASTE NUMBER : Not Regulated

SECTION 12 - STORAGE & HANDLING PROCEDURES

PRECAUTIONS TO BE TAKEN : Upto 250°C – No Special Procedures IN HANDLING AND STORAGE : Above 275 deg C, PTFE Product can

Evolve toxic gaseous products. Provide good ventilation or respirator if there exists

a probability of exceeding 260 deg C.

SPECIAL PRECAUTIONS : None

SECTION 13 - TRANSPORTATION

TRANSPORT HAZARDS CLASS : N.A. ENVIRONMENT HAZARDS : None SPECIAL PRECAUTIONS FOR TRANSPORTERS : None

SECTION 14 - SUITABILITY FOR SPECIAL APPLICATIONS

FOOD CONTACT : Not Suitable PHARMACEUTICAL : Not Suitable HUMAN BODY INPLANTS : Not Suitable

NUCLEAR : Stable SPACE : Stable

SECTION 15 - INFORMATION ON ECOLOGY

This product is considered harmless to the environment and causes no ecological damage. This material is biologically inert, non biodegradable and does not interfere with the operation of biological waste

treatment plants.

CLASSIFICATION : Not Regulated

SECTION 16 - SUPPLIERS STATEMENT

DISCLAIMER

To the best of our knowledge the information contained in this publication is accurate; however, we do not assume any liability whatsoever for the accuracy or completeness of such information. We strongly recommend that users seek and adhere to the manufacturers' or supplier's current instructions for handling each material they use and they satisfy themselves that they can meet all applicable safety and health standards.